

**Work Order ID 68936**

Tuesday, April 26, 2011 7:28:16 AM



Page 1

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 4/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3955	A								
DSI 9464	B								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI 9464-011  
CHG001

11 05 04 ⑦

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/5/48

**Work Order ID 68936**

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Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 4/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00				11	05	04	①
130  Packaging Packaging	Memo Identify and pack for shipping as per PPP DSI 9464-011 Location: _____ PPP rev: <u>A</u>	0.00  0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

11/5/11

11/5/11

11-05-4

# Picklist Print

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Work Order ID: 68936

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning



Start Date: 4/26/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3955-041  Doubler Assembly		Manufactured	No			110	Each	2.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST098				2					
				68216				2					
D3955-3  Cover Plate		Manufactured	No			110	Each	4.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST097				4					
				68218				4					
D3955-5  Plate		Manufactured	No			110	Each	5.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST097				5					
				68219				5					
D3955-7  Plate		Manufactured	No			110	Each	8.0000	6	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST098				8					
				68220				8					

4

ml  
X1

ml  
X1

ml  
X1

ml  
X1

2

2

2

2

2

2

11/5/18

6

# Picklist Print

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Work Order ID: 68936

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Start Date: 4/26/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3955-21

Manufactured No

110 Each

10.0000

2

2



Gasket

Location

Loc Qty

Loc Code

ST098

10

67410

10

110 Each

4.0000

2

2

D3955-23

Manufactured No



Template

Location

Loc Qty

Loc Code

ST098

4

68217

4

110 Each

597.0000

38

38

CR3212-4-04

Purchased No



Cherry Rivet

Location

Loc Qty

Loc Code

ST311

597

115698

197

116471

400

110 Each

1,216.000

4

4

AN3-5A

Purchased No



Bolt

Location

Loc Qty

Loc Code

ST350

1216

115371

416

117423

800

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Shop Packet Print

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Work Order ID: 68936

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning



Start Date: 4/26/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-6A  
Bolt  
X1

Purchased No 110 Each 426.0000 4 4



4

Location	Loc Qty	Loc Code
ST351	426	
116191	26	
116704	100	
117441	300	

4

AN3-7A  
Bolt  
X1

Purchased No 110 Each 74.0000 4 4



4

Location	Loc Qty	Loc Code
ST351	74	
117313	74	

4

AN3-10A  
Bolt  
X1

Purchased No 110 Each 95.0000 4 4



4

Location	Loc Qty	Loc Code
ST351	95	
117313	95	

4

NAS1149D0332J  
Washer  
X1

Purchased No 110 Each 2,894.000 6 6



6

Location	Loc Qty	Loc Code
FP-B	22	
117010	22	
ST297	2000	
117087	2000	
ST298	872	
117291	872	

4

2

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Shop Packet Print

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# Picklist Print

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Work Order ID: 68936



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 4/26/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,346.000

2

2



Nut



11/5/4

SD

Location

Loc Qty

Loc Code

ST300

2346

116391

19

116540

755

116549

772

117441

800

2